

On the influence of the super. ...

S/141/61³⁰⁷⁵²/004/003/002/020
E133/E435

the actual figures they have derived, owing to the lack of experimental data. They emphasize, in particular, that their results will be modified by the fact that the inhomogeneities are known not to be strictly radial. There are 3 figures, 2 tables and 10 references: 7 Soviet and 3 non-Soviet. The references to three English language publications read as follows:

Ref.4: J.Hewish, Proc. Roy. Soc., 228, 239 (1955).
Ref.7: J.Hewish, Paris Symposium on Radio Astronomy, Stanford Univ. Press, 1959;
Ref.8: V.V.Vitkevitch, Paris Symposium on Radio Astronomy, Stanford Univ. Press 1959.

ASSOCIATION: Fizicheskii institut im. P.N.Lebedeva AN SSSR
(Physics Institute imeni P.N.Lebedev AS USSR)

SUBMITTED: August 26, 1960

Card 4/54

3.1750
64320

28518
S/109/61/006/009/001/018
D201/D302

AUTHORS: Vitkevich, V.V., Kuz'min, A.D., Matveyenko, L.I.,
Sorochenko, R.L., and Udal'tsov, V.A.

TITLE: Radioastronomical observations of Soviet- cosmic
rockets

PERIODICAL: Radiotekhnika i elektronika, v. 6, no. 9, 1961,
1420 - 1431

TEXT: This is a description of a specially designed radio inter-
ferometer with phase modulation, as used in tracking the first
three Soviet space rockets. The principle of a two channel phase
divergent reception was used to detect changes in the signal ampli-
tude, due to relative changes of the position of transmitter with
respect to the lobe of interference diagram. In receiving a signal
with continuous spectrum the fluctuation sensitivity in units of
temperature (T_a) of the antenna is given by the well known equa-
tion

Card 1/7

44

Radioastronomical observations ...

28518
S/109/61/006/009/001/018
D201/D302

$$\delta T_a = \alpha_1 T_o F_e \sqrt{\frac{1}{\Delta f \tau}}, \quad (7)$$

where α_1 - a dimensionless factor depending on the properties of the receiver, T_o - standard ambient temperature; $F_e = (T_a + T_{in})/T_o$ - the equivalent input temperature determined by noise of the receiver; $T_{in} = (F_r - 1) T_o$; F_r - noise factor of the receiver; T_a - antenna temperature; τ - time constant of the output cct; Δf - passband between input and detector. The bloc diagram of the receiver is shown; the operating frequency was 183.6 Mc/s, that of the transmitter in the rocket capsule. The interferometer had two parabolic antennae 8 x 16 and 11 x 28 m, spaced in the E-W direction by approximately 176 m. Total length of both antennae was 8 m. The antennae were reilluminated from their focal points by specially designed radiating systems, assuring best possible illumination for two linear polarizations perpendicular with respect to each other. Yu.P. Ilyasov participated in their design. A schematic of the

Card 2/7

28518

Radioastronomical observations ...

S/109/61/006/009/001/018
D201/D302

illuminating system is also shown, the three resonant dipoles were connected by equal lengths of a PK-20 (RK-20) cable to a common feeder. The directional patterns and utilization factors of the antenna areas were determined from solar radiation. For both antennae, the area utilization factor was about 0.5. Phase modulation at a frequency 72 c/s was achieved by changing the phase by 180° by means of periodical variation of the electric length of the wall connecting the local oscillator with one of the mixers, so that the received signal was amplitude modulated at this frequency. The phase modulator was designed around a standard hybrid switch. The switching elements were light house diodes type 6A3A (6D3D) driven by the sinusoidal modulating voltage. The attenuation introduced did not exceed 2 db. The change in the diode slopes by way of changing the bias and the insertion of the modulator into the local oscillator circuit permitted the parasitic amplitude modulation of earlier systems to be reduced considerably. The modulator used permitted the radio meter with phase modulation to be changed into that with AM, this was achieved by suppressing the modulating voltage at one of the diodes. The signals were preamplified at UHF by amplifiers

Card 3/7

20518

S/109/61/006/009/001/018

D201/D302

Radioastronomical observations ...

placed directly at the antennae. The noise factor of UNF preamplifiers was 5. The amplified signals from each antenna were changed after buffer stages to the 1st IF of 6.95 Mc/s and fed into two channels with a 90° phase shift between them. A double frequency conversion was used. The 190.554 mc/s frequency of the first local oscillator was produced by a thermostatically controlled crystal oscillator working at 9.074 mc/s with subsequent multiplication by 21. Its relative instability was 10^{-6} and hence the pass-band of a monochromatic signal was chosen to be 2Kc/s. To secure reception with the signal frequency shifting due to the Doppler effect, step tuning within 8 Kc/s was provided formed by 5 resonant circuits detuned in 2 Kc/s steps. On top of the first L.O. could be continuously tuned within ± 3.2 Kc/s. For calibration purposes, when a under-passband is required, the second amplifier pass band could be switched from 2 to 10 Kc/s without affecting tuning and gain. The signal, detected by a synchronous detector, was taken from an RC output filter with time constant $\tau = 26$ sec. This value permits achieving the required fluctuation sensitivity and in practice does not affect the interference amplitude. All power sup-

Card 4/7

28518

S/109/61/006/009/001/018

D201/D302

Radioastronomical observations ...

plies were stabilized with a stabilization factor of about 10^3 . The signals were recorded on electronic automatic recorders type ЭПН-9 (EPP-09) monitored by one minute time markers. The experimental data of the receiver sensitivity are tabulated. The experimental sensitivity was about half that calculated from Eq. (7). The maximum sensitivity of the interferometer, corresponding to the minimum detected power levels, are also tabulated. In making final adjustments (M.V. Gorelova participated in the final adjustment method evaluation) constant and timevarying parameters had to be considered. The constant parameters are γ - angle between the horizontal plane and the projection of the base onto a vertical east-west plane, θ - angle between the east-west direction and projection of the base onto a horizontal plane and D - base of the interferometer distance between the antennae; are determined by fixed antenna geometry: $\eta = \varphi_n / \lambda$ on the other hand is determined by electrical lengths of the cables and phase characteristics of input stages and can vary with time. A geodesical survey gave the following results: $D = 175.896$ m; $\gamma = 2044'$; $\theta = -14'$ so that the expression

Card 5/7

Radioastronomical observations ...

28513
S/109/61/006/009/001/018
D201/D302

for the azimuth of the source is given by

$$A = 179^{\circ}46' + \arcsin\left[\frac{0.0093006}{\sin z} (n - \eta) - 0.047669 \operatorname{ctg} z\right], \quad (10)$$

where n - is the number of the lobe and z - the zenith angle of the source. The parameter η was determined from

$$\eta = \frac{t_r - t_{\Delta \text{ source}}}{T}, \quad (11)$$

where T - the period of the interference lobe, t_r - the calculated and $t_{\Delta \text{ source}}$ - the real instant at which the source passes through the maximum of the interference diagram. Owing to the finite value of the output cct time constant, the instant $t_{\Delta \text{ source}}$ at which the source crosses the maximum of the diagram does not correspond with t representing the maximum deflection of the seconding instru-

Card 6/7

23510

Radioastronomical observations ...

S/109/61/006/009/001/018
D201/D302

ment. $\Delta \tau$ thus was introduced, as given by

$$\Delta \tau = \tau_{\Lambda} - \tau_{\Lambda \text{ source}} = \tau \left[1 - \frac{4}{3} \left(\frac{\tau}{T} \right)^2 \right] \quad (12)$$

in adjusting the arrangement. The above instrument and method of observations were applied to tracking the first, second and third Soviet- space rockets, launched January 2, September 12, and October 4, 1959, respectively; measuring their angular coordinates and measurements of the intensity of the received signal were also carried out. There are 8 figures, tables and 11 references: 5 Soviet-bloc and 6 non-Soviet-bloc. The references to the 4 most recent English-language publications read as follows: G. Fielder, Nature, 1960, 185, 4705, 11; H.P. Wilkins, Nature, 1959, 184, 4685, 502; P. Moore, Nature, 1959, 184, 4085, 502; J.G. Davies, A.G.B. Lovell, Nature, 1959, 194, 4685, 501.

ASSOCIATION: Fizicheskiy institut im. P.N. Lebedeva AN SSSR (Institute of Physics im. P.N. Lebedev. AS USSR)

SUBMITTED: October 4, 1960
Card 7/7

✓

VITKEVICH, V.V.

Radio astronomy at the 14th assembly of the U.R.S.I. Astron.
zhur. 41 no.3:592-594 My-Je '64. (MIRA 17:6)

VITKEVICH, V.V.

Soviet-American symposium on radio astronomy. Astron.zhur. 38
no.6:1120-1129 N-D '61. (MIRA 14:11)
(Radio astronomy--Congresses)

30258
S/141/62/005/002/021/025
EO32/E414

3,1800
AUTHOR: Vitkevich, V.V.

TITLE: Disturbances in the regular structure of the magnetic field in the solar supercorona

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Radiofizika.
v.5, no.2, 1962, 402-403

TEXT: Eclipse measurements by the author have indicated that the direction of the magnetic field in the supercorona is frequently almost radial, whereas measurements carried out by I. Hewish have shown that the direction of the magnetic field is often at 90° to the radial direction. It is now suggested that although the magnetic field is in fact approximately radial, the appearance of an elongated plasma cloud in the supercorona, which lies along the path traversed by the radio waves and is nearer to the Earth than the scattering regions, is responsible for the refraction of the waves, and the latter is very different for different regions of the Crab nebula. As a result there is an effective rotation in the major axis of the Crab nebula ellipse.
Card 1/2

Disturbances in the regular ...

S/141/62/005/002/021/025
EO32/E414

In order to confirm this interpretation, it will be necessary to observe the supercorona not only during the culmination but continuously for five to seven hours per day. There is 1 figure. X

ASSOCIATION: Fizicheskiy institut im. P.N.Lebedeva AN SSSR
(Physics Institute imeni P.N.Lebedev AS USSR)

SUBMITTED: October 7, 1961

Card 2/2

3,1550

3,1720

AUTHOR:

Vitkevich, V.V.

TITLE:

The possible existence of natural radio plasma-satellites moving about the sun

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Radiofizika.
v.5, no.2, 1962, 404-405

TEXT: Various observations, in particular those at the Krymskaya radioastronomicheskaya stantsiya (Crimean Radio-astronomical Station) and Serpukhovskaya radioastronomicheskaya stantsiya (Serpukhov Radioastronomical Station) of FIAN, indicate the presence of moving masses of plasma in the Corona, with velocities of the order of hundreds or thousands of km/sec. In June 1960, observations on three radiointerferometers at 6 and 1.5 m (data, processed by L.I. Matveyenko and V.I. Slysha, still to be published) show the presence of a radio source moving rapidly across the solar disc. The emitter moved approximately parallel to the equator from the left-hand to the right-hand edge of the disc. At the extremities of the trajectory the apparent height was about

Card 1/2

S/141/62/005/002/022/025
E140/E435

The possible existence ...

one solar radius. These and other observations indicate the probable existence of radiating plasma bunches in the Sun's vicinity. The author calculates the orbital durations and lifetimes of the corresponding objects. Since the probabilities of observing such objects are quite low, prolonged observations are necessary using 2 or preferably 3 radiointerferometers. It is difficult at present to decide between 6 and 1.5 m as the most suitable wavelengths for these observations. Should such installations be located beyond the Arctic or Antarctic circles, continuous observations would be possible over many months. Finally, the possibility of a radiating ring about the sun, arising in the disintegration of a large plasma satellite, is mentioned. There is 1 table.

ASSOCIATION: Fizicheskiy institut im. P.N.Lebedeva AN SSSR
(Physics Institute imeni P.N.Lebedev AS USSR)

SUBMITTED: October 7, 1961

Card 2/2

S/033/62/³⁹⁵³⁸039/004/004/008
E032/E514

3.1/20

AUTHORS: Alekseyev, Yu.I., Babi, V.I., Vitkevich, V.V.,
Gorelova, M.V. and Sukhovey, A.G.

TITLE: Observations of solar radio-emission in the metre
range during the total solar eclipse of February 15,
1961

PERIODICAL: Astronomicheskii zhurnal, v.39, no.4, 1962, 643-652

TEXT: The observations were carried out at the Krymskaya
nauchnaya stantsiya laboratorii radioastronomii FIAN (Crimean
Scientific Station of the Radioastronomical Laboratory of FIAN)
using the multichannel radiospectrograph described earlier
(V.V.Vitkevich, Z.I.Kameneva, D.V.Kovalevskiy, Radiotekhnika i
elektronika, 1, No.6, 864, 1956; V.V.Vitkevich, Tr.5 soveshchaniya
po voprosam kosmogonii 9-12 marta 1955 g., Radioastronomiya,
Izd-vo AN SSSR, 1956, p.14). Various improvements have recently
been introduced into this spectrograph and its wavelength range
extended. The working range is 40-150 Mc/sec. There are
sixteen channels and the sensitivity in each channel is
 10^{-22} W/m² cps. Detailed results are now reproduced in the form
Card 1/2

Observations of solar ...

S/033/62/039/004/004/008
E032/E514

of graphs for the 1.5-4 m range. Analysis of the results is used to determine the radio diameter of the sun which is found to be:

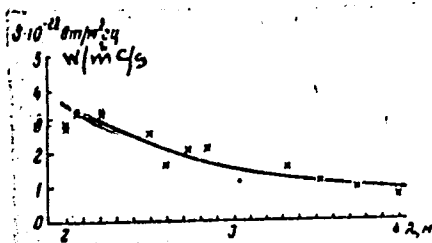
$$D_p = 0.035\lambda^2 - 0.035\lambda + 1.28,$$

where λ is in metres and D_p is in units of the optical diameter of the sun. Fig.9 shows the dependence of the intensity of solar radiation on wavelength. The computed effective radio temperature turned out to be practically the same for all wavelengths (7.5×10^5 °K). There are 9 figures and 1 table.

ASSOCIATION: Fizicheskiy in-t im. P.N.Lebedeva Akademii nauk SSSR
(Physics Institute imeni P.N.Lebedev, AS USSR)

SUBMITTED: September 6, 1961

Fig.9



Card 2/2

BABIY, V.I.; VITKEVICH, V.V.

Radio interferometer with frequency multiplication. Radiotekh.
i elektron. 9 no.6:960-965 Jo '64. (MIRA 17:7)

1. Fizicheskii Institut imeni P.M. Lebedeva AN SSSR.

VITKEVICH, V.V.

A two-component model of the solar supercorona. *Astron. zhur.*
41 no.4:684-691 J1- Ag '64 (MIRA 17:8)

1. Fizicheskiy institut im. P.N. Lebedeva AN SSSR.

Card 1/2

L 52045-00

ACCESSION NR: AT5012800

It is now in the adjusting stage. The component is mounted with cylinder in it.

Items during the design of the radiotelescope while E. H. Parachey was the chief designer." Orig. art. has: 5 figures.

1. The main part of the radiotelescope is a cylindrical structure with a diameter of 1.5 m and a height of 1.5 m.

2. The main part of the radiotelescope is a cylindrical structure with a diameter of 1.5 m and a height of 1.5 m.

3. The main part of the radiotelescope is a cylindrical structure with a diameter of 1.5 m and a height of 1.5 m.

NO REF SOV: 002

OTHER: 001

Card 2/2

1. Introduction The purpose of this report is to provide a summary of the information received from the source regarding the activities of the group in the area of [redacted] and the role of the source in the group.

A. [redacted] The source has provided information regarding the activities of the group in the area of [redacted] and the role of the source in the group. The source has provided information regarding the activities of the group in the area of [redacted] and the role of the source in the group.

B. [redacted] The source has provided information regarding the activities of the group in the area of [redacted] and the role of the source in the group. The source has provided information regarding the activities of the group in the area of [redacted] and the role of the source in the group.

C. [redacted] The source has provided information regarding the activities of the group in the area of [redacted] and the role of the source in the group. The source has provided information regarding the activities of the group in the area of [redacted] and the role of the source in the group.

Card 1/2

1. Introduction

2. Theory

radiotelescope by radio

antenna, radiotelescope antenna

antenna, radiotelescope antenna

3. The first half of this article surveys the theory of parabolic reflectors
and the second half discusses the design of such antennas.

Card

I/2

L 52042-65

ACCESSION NR: AT5012804

Screens may partially overlap and partially cover the reflector. Their purpose is
also to protect the ship's hull from the sun's rays. The screens are made of
aluminum and are mounted on a frame.

Institute of the Academy of Sciences of the USSR

SUBMITTED: 00

ENCL: 00

SUB CODE: EC, AA

Card 2/2

ACCESSION NR: AP4040909

S/0109/64/009/006/0960/0965

AUTHOR: Babiy, V. I.; Vitkevich, V. V.

TITLE: Radiointerferometer with frequency multiplication

SOURCE: Radiotekhnika i elektronika, v. 9, no. 6, 1964, 960-965

TOPIC TAGS: radioastronomy, radiointerferometer, Crab Nebula, two antenna radiointerferometer

ABSTRACT: When the signal-to-noise ratio is not very low, the resolution of a radiointerferometer may be raised by frequency multiplication. The gain in the signal-to-noise ratio due to frequency multiplication is theoretically evaluated for the case of a 2-antenna interferometer. An experimental verification was performed with a 2-antenna interferometer having these characteristics: wavelength, 5 m; base, 150 λ oriented east-west; lobe angle, 23', 2; stationary-paraboloid antennas had an effective area of 200 m² each; quartz-controlled

Card 1/2

ACCESSION NR: AP4040909

heterodyne frequency, 53 mc; first IF, 7 mc; IF multiplication was used. Crab Nebula r-f radiation was recorded. The system is claimed to be suitable for determining the coordinates and size of radio sunspots and flares. Orig. art. has: 3 figures and 6 formulas.

ASSOCIATION: Fizicheskiy institut im. P. N. Lebedeva AN SSSR (Institute of Physics, AN SSSR)

SUBMITTED: 28Mar63

ENCL: 00

SUB CODE: EC, AA

NO REF SOV: 007

OTHER: 003

Card 2/2

VITKEVICH, V.V.

Radio astronomy in Australia. Vest. AN SSSR 33 no.6:77-81 Je
'63. (MIRA 16:7)
(Australia--Radio astronomy)

VITKEVICH, V.V.

Radio astronomy in Australia. Astron. zhur. 40 no.3:589-594
My-Je '63. (MIRA 16:6)

(Australia--Radio astronomy)

VITKEVICH, V.V.

Development of radio astronomical studies in the Laboratory
for Radio Astronomy at the P.N. Lebedev Physical Institute
of the Academy of Sciences of the U.S.S.R. Trudy Fiz. inst.
17:3-12 '62. (MIRA 15:12)

(Radio astronomy)

ARTYUKH, V.S.; VITKEVICH, V.V.; VLASOV, V.I.; KAPAROV, G.A.; MATVEYENKO, L.I.

Distribution of the radio brightness of the Crab nebula on the
meter wavelengths derived from observations of lunar occulta-
tions on August 4, 1964. Astron. zhur. 43 no. 1:13-19 Ja-F '66
(MIRA 19:2)

1. Fizicheskiy institut imeni P.N. Lebedeva AN SSSR. Submitted
April 17, 1965.

L 25979-66 FBD/ENT(1) GN/WS-2

ACC NR: AP6015081

SOURCE CODE: UR/0020/66/168/001/0055/0J58

AUTHOR: Vitkevich, V. V.; Antonova, T. D.; Vlasov, V. I.

ORG: Institute of Physics im. P. N. Lebedev, Academy of Sciences SSSR (Fizicheskii institut AN SSSR)

TITLE: Observations of intensity fluctuations in radio emission from the quasi-stellar source 3C-48 caused by heterogeneities of the interplanetary plasma

SOURCE: AN SSSR. Doklady, v. 168, no. 1, 1966, 55-58

TOPIC TAGS: supercorona, quasistellar source, angular distance, fluctuation period, astronomical unit

ABSTRACT: Heterogeneities in the solar supercorona with velocities reaching several thousand km per second were observed at distances of up to 100 solar radii. Using the east-west line of the Radioastronomical Station of the Institute of Physics of the Academy of Sciences SSSR, systematic investigations of the quasi-stellar 3C-48 source were made on the 3.5-m wavelength. In February, the source approached the sun. In March, fluctuations in the brightness of the source began. Fluctuations increased with the decrease in angular distance between the source and the sun, attaining the maximum in April and May when the minimum angular distance occurred. A table in the original article and a histogram show the rate of fluctuations of the source. The mean period of fluctuations was 3 and 4 seconds. A weak second period

Card 1/2

UDC: 523.154.4+523.152.3

L 25979-66

ACC NR: AP6015081

of 6 and 7 seconds may be identified. This is related to the 3.5-m wavelength. An attempt to continue the investigation on the 7.9-m wavelength was unsuccessful. The area of scattered light at a distance of one astronomical unit with a diameter of 500—1000 km is seen at an angle of 0.7"—1.4". The effective angular diameter of the source was accepted as equal to 0.1". Orig. art. has: 2 figures, 1 table, and 1 formula. [EG]

SUB CODE: 03/ SUBM DATE: 21Jul65/ ORIG REF: 006/ OTH REF: 005/ ATD PRESS: 4256

Card 2/2 FU

L 36204-66 EWT(d)/FSS-2/EWT(1)/FCC RB/GW
ACC NR: AP6011442 SOURCE CODE: UR/0109/66/011/004/0623/0626

AUTHOR: Vitkevich, V. V.

ORG: none

TITLE: Dispersion of radio waves in the interplanetary plasma

SOURCE: Radiotekhnika i elektronika, v. 11, no. 4, 1966, 623-626

TOPIC TAGS: interplanetary space, radio wave

ABSTRACT: The angle of dispersion of radio waves in the interplanetary plasma is evaluated in the ecliptic plane along various directions from the Earth; the evaluation is based on Soviet and Western experimental data. The dispersion by isotropic and radial inhomogeneities is considered. A numerical example indicates the possibility of observations designed to detect predicted dispersion maxima. At a 10-m wave, the radio-interferometer base will be about 30 km; at

Card 1/2

UDC: 621.371.18

L 36204-66

ACC NR: AP6011442

a 15-m wave and the same base, the observations promise to be more efficient. With prolate radial inhomogeneities, the dispersion angle is expected to increase in the direction of prolateness. This effect should be particularly pronounced when radio waves are dispersed by corpuscular streams. Orig. art. has: 2 figures, 12 formulas, and 1 table.

SUB CODE: 03, 17 / SUBM DATE: 13Jan65 / ORIG REF: 006 / OTH REF: 002

Card 2/2 *ell*

L 06221-67 ETT(1) Gw
ACC NR: AP6020349

SOURCE CODE: UR/0203/66/006/004/0650/0657

AUTHORS: Vitkevich, V. V.; Lotova, N. A.

ORG: Physics Institute im. P. N. Lebedev AN SSSR (Fizicheskiy institut AN SSSR)

TITLE: Radio wave scattering by isotropic and radially elongated heterogeneities of a solar supercorona

SOURCE: Geomagnetizm i aeronomiya, v. 6, no. 4, 1966, 650-657

TOPIC TAGS: solar corona, radio wave scattering, electron density, solar activity, solar magnetic field

ABSTRACT: Experimental data on radio wave scattering in a solar supercorona are used to distinguish two components of electron-density heterogeneities. Formulas are derived for the scattering angles of a spherical wave in two components. The scattering functions for the radially elongated and isotropic components, respectively, are:

$$\psi_1^2(r, m_1) = \frac{k_1^2 (2m_1 - 1) \Gamma(m_1)}{2\sqrt{\pi} \Gamma\left(m_1 + \frac{1}{2}\right) r^{2m_1+1}}$$

and

$$\psi_2^2(r, m_2) = \frac{k_2^2 m_2 \Gamma\left(m_2 + \frac{1}{2}\right)}{\sqrt{\pi} \Gamma(m_2 + 1) r^{2m_2+1}}$$

Card

UDC: 523.75

L 06221-67

ACC NR: AP6028349

Here $\Gamma(m)$ is a gamma function; $\Psi(r)$ the scattering function, which is expressed as

$$\psi(r) = 4,5 \cdot 10^{-10} \gamma \pi \lambda^2 \frac{N_e(r)}{\gamma q(r) l(r)},$$

where λ is the wavelength in meters; N_0 the electron concentration in the heterogeneities; q the spacing of the heterogeneities (or the space factor); and l the characteristic dimension of the heterogeneities. The scattering of spherical radio waves by isotropic and radially elongated heterogeneities for various positions of a point source is examined. It is found that a point radio source in a solar super-corona has the shape of an ellipse due to scattering. The semimajor axis is perpendicular to the direction to the sun, and the eccentricity is a function of the coordinates of the source (see Fig. 1). A method of calculating the attenuation factors for various source positions is given in the appendix.

Card 2/2

L 21481-66 EWT(1)/FBD GW/WS-2

ACC NR: AP6006769

SOURCE CODE: UR/0033/66/043/001/0013/0019

AUTHORS: Artyukh, V. S.; Vitkevich, V. V.; Vlasov, V. I.; Kafarov, G. A.;
Matveyenko, L. I.

42
40
B

ORG: Physics Institute im. P. N. Lebedev, Academy of Sciences SSSR
(Fizicheskii in-t Akademii nauk SSSR)

TITLE: On the radio brightness distribution of the Crab Nebula in the meter
wavelength region from observations of the lunar occultation of 4 August 1964

SOURCE: Astronomicheskii zhurnal, v. 43, no. 1, 1966, 13-19

TOPIC TAGS: radio astronomy, radio emission, cosmic radio source, nebula

ABSTRACT: Results are presented of observations of the Crab Nebula during the
lunar occultation of 4 August 1964 at wavelengths of 1.4, 5.0, and 7.5 m. The
occultation was close to central, and the first phase occurred near culmination.
The interference method was used for observation to eliminate background effects.
The antenna types used, their distribution, and other details of the radio inter-
ferometers are discussed. Since the antennas were fixed, only the first two
contacts of the occultation were observed. The observed interference signals

Card 1/2

UDC: 523.164

L 211481-66

ACC NR: AP6006769

are shown, and the methods of interpretation and the occultation curves are presented. The derived brightness distribution curves of the Crab Nebula in the direction of the lunar motion (close to the direction of right ascension) are given. The right ascension of the centroid of the radio emission at 7.5 m with respect to the double star is $0^{\circ}+10''$, while that at 1.4 and 5.0 m is shifted toward the western boundary of the nebula by $15^{\circ}+7''$. Several bright regions were detected and their intensities, spectral indices, and dimensions are given. These results were obtained by comparing the present observations with those of the lunar occultation of 16 April 1964 at 1.4 m in which the lunar motion was directed approximately along the minor axis of the nebula. The authors thank R. D. Dagkesamanskiy for help in the observations and I. M. Dagkesamanskaya for calculating the topocentric coordinates of the Moon, the spatial frequency spectrum, and its variation during occultation. Orig. art. has: 2 formulas, 2 tables, and 6 figures. [04]

SUB COLE: 03/ SUBM DATE: 17Apr65/ ORIG REF: 004/ OTH REF: 007/ ATD PRESS: 4218

Card 2/2 PB

BABIY, V.I.; VITKEVICH, V.V.; VIASOV, V.I.; GORELOVA, M.V.; SUKHOVEY, A.G.

The solar supercorona from observations made during 1959-1963.
Astron. zhur. 42 no.1:107-116 Ja-F '65.

(MIRA 18:2)

1. Fizicheskii institut im. P.N. Lebedeva AN SSSR.

VITKIN, A.I., doktor tekhn.nauk; PARAMONOV, V.A., inzh.; GUSEVA, S.S., inzh.

Combining technological processes of sheet steel production in one continuous line. Sbor. trud. TSNIICHM no.28:35-39 '62.

(MIRA 15:11)

(Rolling (Metalwork)) (Assembly line methods)

VITKIN, A.I.

CA

PROCESSES AND PROPERTIES INDEX

Equipment for pickling sheet metal. A. I. Vitkin, II.
M. Shukov and P. A. Myshchik. Russ. 57, 202, June 56.
1956. Construction details.

9

ASSOCIATED METALLURGICAL LITERATURE CLASSIFICATION

STANDARDIZATION

STANDARDIZATION

VITKIN, A.I. 12

Mechanization of Thin Sheet Rolling Mills. A. Vitkin. (Stal, 1939, No. 2, pp. 23-31). (In Russian). Developments in sheet-rolling equipment are surveyed and some modern three- and two-high mills and their output capacities, soaking pits of the conveyor type, mechanized three-high roughing mills, finishing mills and accessory equipment are described.

ASB-35A METALLURGICAL LITERATURE CLASSIFICATION

FROM SYSTEM	SEARCHED MAP ONLY	RELATIONS	100 90 80 70 60 50 40 30 20 10 0
10 20 30 40 50 60 70 80 90 100	10 20 30 40 50 60 70 80 90 100	10 20 30 40 50 60 70 80 90 100	10 20 30 40 50 60 70 80 90 100

1ST AND 2ND DEGREES																										3RD AND 4TH DEGREES																																																																																																																																				
1ST DEGREE													2ND DEGREE													3RD DEGREE													4TH DEGREE																																																																																																																							
A													B													C													D																																																																																																																							
VITKIN, A. I.																																																																																																																																																														
On the Galvanizing of Iron Containing Aluminium. A. I. Vitkin (Vedensk Metallpromishlennosti (Messenger of the Metal Industry), 1968, (5), 41-46). [In Russian.] Hot-galvanizing practice with addition of aluminium to the zinc bath. D. N. B.																																																																																																																																																														
ASAC-SLA METALLURGICAL LITERATURE CLASSIFICATION																																																																																																																																																														
<table border="1"> <tr> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td><td>16</td><td>17</td><td>18</td><td>19</td><td>20</td><td>21</td><td>22</td><td>23</td><td>24</td><td>25</td><td>26</td><td>27</td><td>28</td><td>29</td><td>30</td><td>31</td><td>32</td><td>33</td><td>34</td><td>35</td><td>36</td><td>37</td><td>38</td><td>39</td><td>40</td><td>41</td><td>42</td><td>43</td><td>44</td><td>45</td><td>46</td><td>47</td><td>48</td><td>49</td><td>50</td><td>51</td><td>52</td> </tr> <tr> <td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> </table>																																																				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52																																																							
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52																																																																																																											

VITKIN, A.I., kand.tekhn.nauk

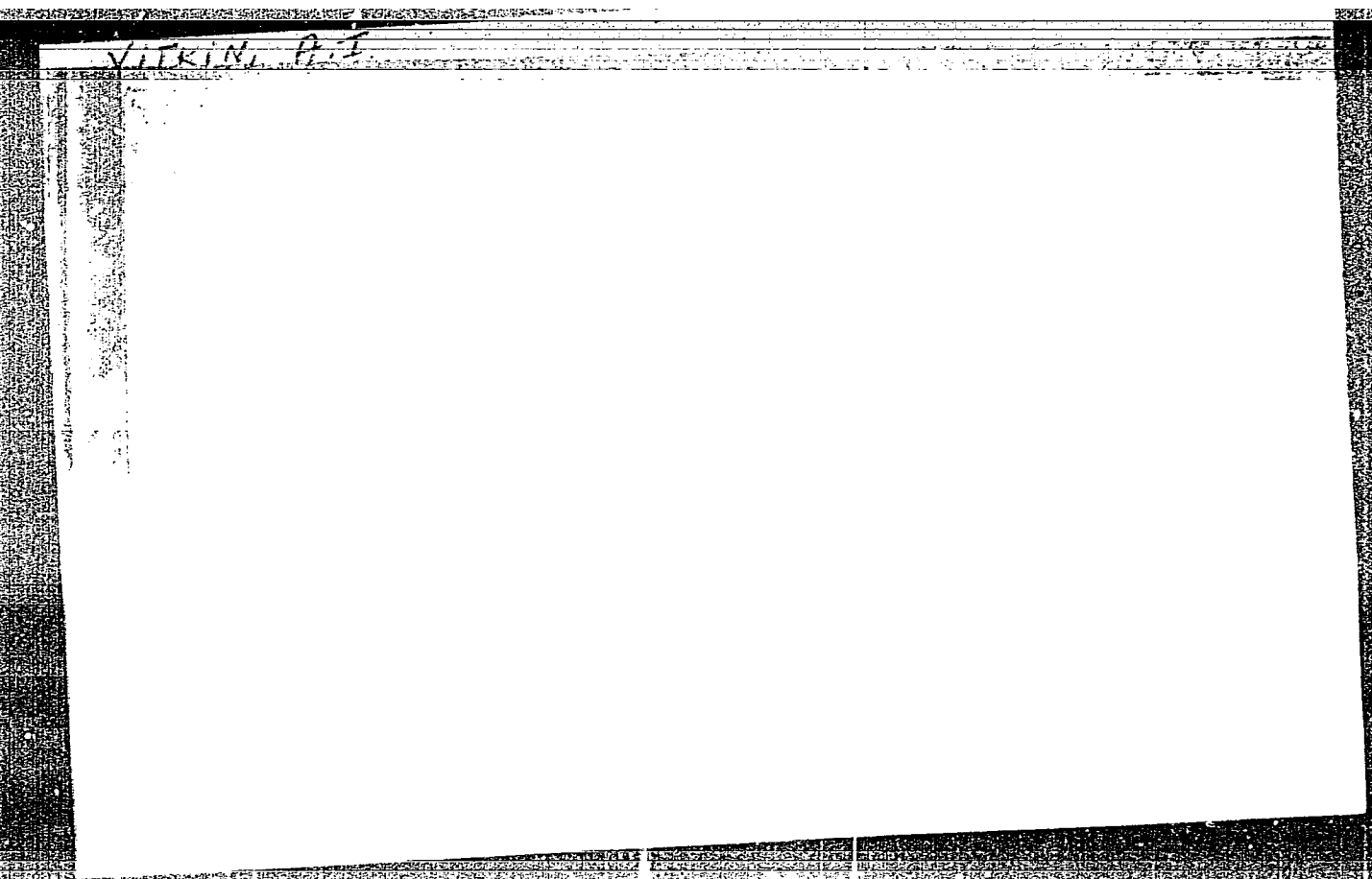
Irregularity of deformation in pack rolling of thin sheets.
Ohr.met.davl. no.2:56-75 '53. (MIRA 12:10)
(Rolling (Metalwork)) (Deformations (Mechanics))

VITKIN, A. I.

VITKIN, A.I. (Moskva)

Role of flux in hot tinning. Izv.AN SSSR.Otd.tekh.nauk no.5:
154-156 My '56. (MLRA 9:8)
(Tinning)

VITKIM AT



~~VITKIN, A.I.~~ (Moskva); TUBYSHKINA, Z.A. (Moskva)

Mutual relationship between the thickness of the diffusion layer
on tin, the temperature of stannic bath and the duration of tinning.
Izv.AN SSSR.Otd.tekh.nauk. no.2:156-159 F '57. (MLRA 10:5)
(Tinning)

VITKIN, A.I.

Use of radioactive isotopes in studying the mechanism of basic processes in hot tin plating. Dokl. AN SSSR 115 no.4:710-713 (MIRA 10:12) Ag '57.

1. Predstavleno akademikom I.P. Bardinym.
(Tin plating)
(Radioisotopes--Industrial applications)

VITKIN A. I.
AUTHOR: Vitkin, A. I.

20-4-21/60

TITLE: The Use of Radioactive Isotopes in Studying the Mechanism of the Basic Processes of Hot Tinsplating (Primeneniye radioaktivnykh izotopov pri issledovanii mekhanizma osnovnykh protsessov goryachego luzheniya).

PERIODICAL: Doklady Akad.Nauk SSSR, 1957, Vol. 115, Nr 4, pp. 710-713 (USSR)

ABSTRACT: There does not yet exist a conclusive theory on the process of hot tinsplating of sheet metal known since many centuries. Various reactions were suggested in different earlier works. The conceptions contained in these earlier papers are summarized in a sketch. In order to determine the true mechanism of the processes of hot tin-plating, the author attempts to follow the motion of the particles of tin and iron in the technological node of the flow by the method of labelled atoms. For this purpose radioactive tin isotopes or iron isotopes were, according to the problem to be solved, introduced into the liquid tank or into the flow. For determining the transition of tin from the tank into the flow, radioactive Sn^{121} was introduced into the tank. The sheet sample was then dipped into this flow. Then the specific activities of the flow I_f and of tin I_z were determined. From the I_f/I_z ratio the accumulation of tin in the flow may be concluded. The dissolution of iron in the flow and

Card 1/2

The Use of Radioactive Isotopes in Studying the Mechanism of the Basic Processes of Hot Tinplating. 20-4-21/60

its transition from the flow into the tank were determined in an analogous manner. For this purpose radioactive Fe^{59} was applied to the sheet sample. When a steel strip passes through the flow ($ZnCl_2$) into the tank, the iron dissolves in the flow and the flow is enriched with iron perchloride. On that occasion the tin of the liquid tank goes through dissolution over into the flow. Further details are given. The course of the processes in the node of flow can approximately be represented by a scheme given here. The processes of hot tin-plating may be explained in a similar manner. There are 4 Figures and 8 references, 2 of which are Slavic.

PRESENTED: March 15, 1957, by I. P. Bardin, Academician
 SUBMITTED: March 14, 1957
 AVAILABLE: Library of Congress

Card 2/2

"APPROVED FOR RELEASE: 09/01/2001

CIA-RDP86-00513R001860120009-4

APPROVED FOR RELEASE: 09/01/2001

CIA-RDP86-00513R001860120009-4"

The flux during electroplating
Sn - Fe galvanic pairs

20-119-2-21/60

AUTHORS: Vitkin, A. I., Plotnikova, T. P., Kokorin, G. A.
TITLE: Investigation of the Structure and Phase Composition of
Coatings in the Hot-Tinning of Sheet Iron (Izucheniye
struktury i fazovogo sostava pokrytiya pri goryachem luzhenii
zhesti)

PERIODICAL: Doklady Akademii Nauk SSSR, 1958, Vol 119, Nr 2,
pp 268 - 270 (USSR)

ABSTRACT: The first stage of the here discussed investigations con-
cerns the pattern of the basis of tin-plate. For this pur-
pose the various samples of industrial sheet and band iron
were destinned. On the sample of the basis of sheet iron the
fibrous parts are very much contorted. The certain order
according to which the crystals are arranged at the boundary
of a ferrite grain is worth noticing. The white sections of
the above mentioned pattern have few pores and the dark ones
have many pores. First the authors discussed the electrono-
graphic method used for these investigation. Enclosed photo

APPROVED FOR RELEASE: 09/01/2001 CIA-RDP86-00513R001860120009-4"

20-119-2-21/60

Investigation of the Structure and Phase Composition of Coatings in the
Hot-Tinning of Sheet Iron

graphs show 2 electrographs of the surface layer and of the main mass of the sublayer. The basis of the hot-tinned sheet consists of at least 2 phases. The surface layer of this basis consists of one phase with tetragonal crystal lattice, which speaks in favor of a solid solution of iron in β -tin. This surface layer is obviously very thin compared to the whole mass of the basis. The mass of the basis mainly consists of the compound FeSn_2 which crystallizes in the tetragonal system. Then the authors determined the boundaries of the diffusion of tin into iron beyond the transition boundary. For this purpose an about $\sim 1\mu$ thick layer of radioactive tin

(Sn^{113} and Sn^{123})
was electrolytically deposited on plain steel samples. Then the samples were exposed to a temperature of 250° for 48 hours in vacuum. The basis is formed during the heating of the samples. Then the samples were cooled, detinned and then

Card 2/4

20-119-2-21/60

Investigation of the Structure and Phase Composition of Coatings in the
Hot- Tinning of Sheet Iron

the basis was separated in a chloride solution of SbCl_3 .

In all cases the surface layer of the steel sample situated below the separated basis still contained small amounts of radioactive tin. The electronographic analysis of the surface showed a cubic volume-centered lattice with faded diffraction lines. Some conclusions of these investigations are: the interlayer on the hot-tinned sheet consists of dark and light sections consisting of the same structural phase. They differ, however, by the density of the packing and by the formation of FeSn_2 crystals. The dark sections are obviously the main centers for the porosity of the coating. By means of the here used electronographic method of investigation the existence of at least 2 structural phases of the basis was found. However, the existence of other phases richer in iron cannot be assumed. The electronograph taken here speak in favor of the fact that the main mass of the

Card 3/4

20-119-2-21/60

Investigation of the Structure and Phase Composition of Coatings in the
Hot-Tinning of Sheet Iron

basis (FeSn_2) crystallizes in the tetragonal crystal system.
There are 4² figures, 1 table and 13 references, 3 of which
are Soviet.

ASSOCIATION: Tsentral'nyy nauchno-issledovatel'skiy institut chernoy
metallurgii (Central Scientific Research Institute for Fer-
rous Metallurgy)

PRESENTED: August 8, 1957, by I. P. Bardin, Member, Academy of
Sciences, USSR

SUBMITTED: August 5, 1957

Card 4/4

AUTHORS: Vitkin, A. I., Plotnikova, T. P. SOV/20.12.12.3.42/67

TITLE: Electrolytic Deposition of Glossy Tin Precipitates on Sheet Iron From Electrolyte Melts (Elektroliticheskoye osazhdeniye blestyashchikh osadkov olova na zhesti iz elektrolitov-rasplavov)

PERIODICAL: Doklady Akademii nauk SSSR, 1958, Vol. 120, Nr 3, pp.588-591 (USSR)

ABSTRACT: An old dream of researchers is represented by the production of specular coatings by immediate electrolysis without additional melting of the tin deposit. By this, an expensive, complicated process could be avoided, which leads to the production of products below standard. The attempts using additions to the electrolyte solutions hitherto have not passed beyond the laboratory stage. The specular lustre of the coatings is not the only criterion of the quality of the coatings. The corrosion resistivity is, after all, the decisive factor. The authors investigated the electrochemical processes causing the deposition of tin on sheet iron in the systems Sn (salt melt) - Fe. They consisted of a liquid electrode - tin, a solid electrode - iron, (sheet) as well

Card 1/4

SOV/20-120-3-42/67

Electrolytic Deposition of Glossy Tin Precipitates on Sheet Iron From
Electrolyte Melts

as of a melt of the zinc, tin and potassium chlorides, further of the chlorides of other metals in various proportions. It was made clear by the measurement of the electromotive forces of the said systems that tin is the most electro-negative electrode, that is to say, the anode, which passes over to the salt melt, from which it is deposited on the sheet. Fig 2 shows an oscillograph in coordinates $E-\tau$ (taken by G. V. Rumyantseva) characterizing the deposition process, which comes to a standstill already after the first seconds of the effect of the galvanic pair Sn - Fe. The curve $E - \tau$ approaches the abscissa; it does, however, not merge into it for a considerable period. The study of this process leads to the introduction of external current sources for the acceleration of the deposition. At current densities of from $40 - 70 \text{ a/dm}^2$ the tin deposition on sheet iron proceeded. Its velocity was increased five- to tenfold. The dependence of the thickness of the deposit h on the time τ followed the common rules of the electrolytic process. The tin deposited from the electrolyte melt was immediately melted at the surface at temperatures above the melting point of tin. The

Card 2/4

SOV/2c-12c-3-42/67

Electrolytic Deposition of Glossy Tin Precipitates on Sheet Iron From
Electrolyte Melts

composition of the electrolyte was precised, thus securing optimum results at the following composition (in per cent by weight): 1) SnCl_2 80, ZnCl_2 5, KCl 15; 2) SnCl_2 80, ZnCl_2 5, KF 15; 3) SnCl_2 75, ZnCl_2 5, NH_4Cl 5, KCl 15; 4) SnCl_2 64, ZnCl_2 4,5, KCl 27, AlCl_3 4,5. These prescriptions will be subjected to further precising. There are 4 figures and 2 references, which are Soviet.

ASSOCIATION: Tsentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii.
(Central Scientific Research Institute of Ferrous Metallurgy)

PRESENTED: January 15, 1958, by I. P. Bardin, Member, Academy of Sciences, USSR

Card 3/4

SOV/20-120-3-42/67

Electrolytic Deposition of Glossy Tin Precipitates on Sheet Iron From
Electrolyte Melts

SUBMITTED: October 30, 1957

1. Tin---Electrodeposition
2. Electrolytes--Properties

Card 4/4

VITKIN, A.I.

Dissolving sheet iron in various fluxes. Zhur. prikl. khim. 31
no.10:1607-1609 0 '58. (MIRA 12:1)
(Tin plating)

SOV/76-32-7-24/45

AUTHOR: Vitkin, A. I.

TITLE: The Electromotive Forces and the Electrode Potentials of Tin and Iron in Systems With Tin-Containing Flux Electrolytes
(Elektrodvizhushchiye sily i elektrodnyye potentsialy olova i zheleza v sistemakh s olovosoderzhashchimi flyusamtelektrolitami)

PERIODICAL: Zhurnal fizicheskoy khimii, 1958, Vol 32, Nr 7,
pp 1612 - 1617 (USSR)

ABSTRACT: It was already found that tin deposits on sheet iron in fluxes of solutions and melts containing tin chlorides; this is explained by the fact that the system Sn/flux/Fe represents a short-circuited galvanic element the direction and behaviour of which may be determined by corresponding measurements of the EMF and electrode potentials. For this purpose a special device was constructed which consists of an electrolytic cell, a shaft furnace with thermoregulation, a potentiometer, an oscillograph and the pertinent measuring instruments. The system consisted of a liquid electrode - tin, a solid electrode - iron (sheet iron) and a melt of tin and potassium chlorides as solvents (in connection with the position of Sn and Zn in the electrochemical series according to Yu.K.Delimarskiy (Ref 2),

Card 1/4

The Electromotive Forces and the Electrode Potentials of Tin and Iron in Systems With Tin-Containing Flux Electrolytes SOV/76-32-7-24/45

as well as of tin as an active component of the electrolyte. A number of systems were investigated always with liquid anodes, iron as cathode and melts with tin chlorides being used. It was found that in all systems Sn(melt)Fe tin from the electrolyte is deposited on the iron cathode. This fact of the deposition of a not noble metal on a more noble one has already been observed several times, e.g. by Raoult (Raoult)(Ref 3), Tamman (Tamman)(Ref 4) and D.P.Zosimovich et al.(Ref 5); V.A.Plotnikov and D.P.Zosimovich (Ref 6) termed these elements "galvanic elements with alloy formation". In connection with the paper by D.P.Zosimovich and N.Ye.Nechayev (Ref 7) as well as with the oscillograms obtained it is found that the system investigated belongs to the above mentioned types of elements. In such an element the electrode potential difference will, in the presence of tin ions in the melt, remain at its maximum value only for some fractions of a second; on the other hand the cathode potential will become more negative by the rapid deposition of tin on the cathode, i.e. it will shift to the values of the anode potential. The tin deposited will immediately diffuse into the cathode surface in consequence of the high temperature

Card 2/4

The Electromotive Forces and the Electrode Potentials of Tin and Iron in Systems With Tin-Containing Flux Electrolytes SOV/76-32-7-24/45

of the melt, and it will form an intermediate layer of the compound Fe - Sn. Due to this new phase structure a jump of the potential is found, so that the diagrams do not only characterize the electrochemical state but also the structural transformation at the cathode surface. The determination carried out in solutions showed phenomena analogous to those in flux melts, however, indicating a smaller velocity of the process. The experiments carried out with the system $Zn/ZnCl_2/Fe$ showed an analogy with the system Sn/flux/Fe, however, with the EMF in the beginning being considerably higher than that of the Sn-Fe element. There are 5 figures, 1 table, and 7 references, 5 of which are Soviet.

ASSOCIATION: Tsentral'nyy institut chernoy metallurgii, Moskva (Moscow, Central Institute of Iron Metallurgy)

SUBMITTED: March 15, 1957

Card 3/4

The Electromotive Forces and the Electrode Potentials of Tin and Iron in Systems With Tin-Containing Flux Electrolytes SOV/76-32-7-24/45

1. Iron-tin systems--Electrochemistry
2. Electrolytes--Electrochemistry
3. Electrolytic cells--Performance
4. Electrodes--Materials
5. Electrodes--Electrochemistry

Card 4/4

[illegible]

Systre i Norge

[illegible]

Sponsoring Agencies: USSR, Glavnoye upravleniye po ispol'zovaniyu
atomnoy energii, and Akademiya nauk SSSR.

Editorial Board of Set: V.I. Dikubhin, Academician (Resp. Ed.), M.M. Smullovsky (Deputy Resp. Ed.), Yu. S. Zaslavsky (Deputy Resp. Ed.), L.N. Zaitchenko, B.I. Verkhovsky, S.T. Nazarov, L.I. Petrochenko and N.O. Zolotarevskaya (Secretary).

Ed. of Publishing House: P.M. Belyanin; Tech. Ed.: T.P. Polenova.

COVERAGE: This collection of papers covers a very wide field of the utilization of tracer methods in industrial research and control techniques. The topic of this volume is the use of radioisotopes in the machine- and instrument-manufacturing industry. The individual papers discuss the applications of radioisotope techniques in the study of metals and alloys, problems of diffusion and lubrication of metal surfaces, and the performance of radioisotopes in the testing of industrial processes, recording and measuring devices, quality control, flowmeters, level gauges, safety devices, radiation sources, etc. These papers represent contributions of various Soviet institutes and laboratories. They were published as Transactions of the All-Union Conference on the Use of Radioactive and Stable Isotopes and Radiation in the National Academy of Sciences, April 4-12, 1957. No personalities are mentioned. References are given at the end of most of the papers.

Chernyakova, R.B. Method for Estimating the Degree of Degradation of Metals

Gulyayev, D.B., Yu.P. Borovskiy, L.M. Potanov, O.M. Magnitskiy.
Study of the Processes of Cast Formation in Sand Molds. 112

Vitkin, A. I. (Central'nyy nauchno-issledovatel'skiy institut
chernoy metallurgii - Central Scientific Research Institute of
Ferrous Metallurgy). Study of the Mechanism of the Basic Proce-
ses in Hot Tin Plating. 110

Jordan, O.G., and K.S. Puzanov (Nauchno-Issledovatel'skiy Institut Yevroenergeticheskogo Prirostopoyeniya - Scientific Research Institute of Heat-Power Instruments). Use of Nuclear Radiation for the Measurement of Heat-Power Parameters 194

Vertchovskiy, M.I., V.A. Sotnikov, and V.Y. Yakushin (Vizcheskiy Institut Ieni P.M. Lebedeva - Institute of Physics Ieni P.M. Lebedev, Academy of Sciences, USSR). Reduction of Errors in Measurements Performed With Scintillation Counters 187

Ignatova, V.A. (Pizhichsky Institut Iseri P.N. Lebedeva - Insti-
tute of Physics, Academy of Sciences, USSR). Radiation in Analy-
tical Methods 1982

Alfana'yev, V. M. Automation of Measurements and Recording of Radioactive Radiation Intensity

Galichkin, V.G. Study of the Electrical Properties of Ionization Resistors 146

legalin, V.B., and A.A. Rudanovsky (Vsesoyuznyy nauchno-issledovatel'skiy institut - All-Union Coal Research Institute). Use of Radioactive Isotopes in the Automation of Excavating and Drifting Machines 150

Jordan, G.O., and E.S. Purman (Nauchno-issledovatel'skiy institut teploenergeticheskogo priborostroyeniya - Scientific Research Institute for Heat-Power Instrument Making). Measuring the Density of Liquids With Gamma Radiation 153

و

VITKIN, A. I.: Doc Tech Sci (diss) -- "The mechanism of the basic processes of hot tin-plating of sheet iron". Moscow, 1958. 23 pp (Min Higher Educ USSR, Moscow Inst of Nonferrous Metals and Gold im M. I. Kalinin, Chair of Electrochemistry and Corrosion), 150 copies (KL, No 2, 1959, 120)

VITKIN, A. I.
25(1)

PHASE I BOOK EXPLOITATION

SOV/1878

'Tsentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii. Institut
stali

Prokatnoye i truboprokatnoye proizvodstvo (Rolling and Tube Rolling) Moscow,
Metallurgizdat, 1959. 268 p. (Series: Its: Sbornik trudov, vyp. 16)
Errata slip inserted. 2,500 copies printed.

Sponsoring Agency: USSR. Gosudarstvennaya planovaya komissiya.

Ed.: B. P. Bakhtinov; Ed. of Publishing House: N. A. Valov; Tech. Ed.: A. I.
Karasev.

PURPOSE: This collection of articles may be of interest to scientific workers,
process engineers in rolling and tube-rolling plants, and students of metal-
lurgical vtuzes.

COVERAGE: The articles describe work done at the laboratory for metal forming
at the Tsentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii
(Central Scientific Research Institute of Ferrous Metallurgy). Some theo-
retical and practical problems of hot and cold rolling of simple and intricate

Card 1/10

Rolling and Tube Rolling

SOV/1878

shapes and tubes are considered. Many of the articles discuss results of scientific research carried out under actual operating conditions. K.K. Andratskiy, A.I. Filatova, V.S. Smirnov, P.T. Yemel'yanenko, A.I. Tselikov, N.D. Lomakin, V.Ya. Ostrenko, D.Ye. Rokhman, O.A. Plyatskovskiy, I.A. Fomichev, Yu.K. Fedorov, and V.N. Shashkov are mentioned as having contributed to this field. There are 37 references: 33 Soviet and 4 German.

TABLE OF CONTENTS:

Chizhikov, Yu.M., Candidate of Technical Sciences. Influence of Various Factors on Rate of Production of Blooming Mills

5

The author shows how the rate of production of blooming mills is affected by the weight of ingots, number of passes, size of blooms produced, number of manipulations, speeds and dwells during rolling, and how all these factors affect each other. The increase in rate of production of a blooming mill for any individual case can be calculated from Formula 7.

Chizhikov, Yu.M., Candidate of Technical Sciences, and I.G. Drozd. Some Strength Characteristics of a Blooming Mill

23

The authors discuss the design for strength of the main part of a blooming mill and compare data on existing pressures in blooming mills used in four plants.

Card 2/10

Rolling and Tube Rolling

sov/1878

Chizhikov, Yu. M., Candidate of Technical Sciences. Lateral Deformation in Rolling and Forging of Large Sections
The author discusses spread of blooms in rolling and forging and compares results obtained.

36

Kabantsev, N. A. and I. G. Drozd, Engineers. Pressure of Work on Rolls and Torques in Rolling Alloy Steels on Blooming Mills
The pressure was measured by strain gages. The torque was determined by the formula $M_d = 0.97 K \Phi I$, where M_d is torque of motor shaft; K a coefficient constant for a given mill; Φ the magnetic flux of the motor, and 0.97 the efficiency of the installation.

47

Kabantsev, N. A., Engineer. Determination of Torques in Rolling
Experiments were made in the laboratory and under operating conditions by means of torsimeters. The deformations were picked up by wire strain gages.

59

Card 3/10

Rolling and Tube Rolling

SOV/1878

Vitkin, A.I., Candidate of Technical Sciences. Single-stand Continuous Mill

71

The author discusses the increase of the draft until a 90 percent reduction is attained in a single pass through the stand. A single-stand rolling mill with two pairs of working rolls was built in the TsNIITMASH rolling laboratory. The results of laboratory rolling are given.

Grudev, P. I., Candidate of Technical Sciences. On Determination of Flattening of Rolls [During Rolling]

81

The author offers a method of determining the elongation of the arc of contact due to flattening of rolls.

Svede-Shvets, N. I., Candidate of Technical Sciences. Methods of Measuring the Temperature of the Roll Surface of Sheet Mills

88

In TsNIICHM (Central Scientific Research Institute of Ferrous Metallurgy) two methods of measuring the temperature of moving bodies were developed: 1) by stationary thermocouples (measuring the drop in temperature between two points), and 2) by a movable ("walking") thermocouple for measuring the true temperature. Measurement of temperature of rolls during rolling is desirable in order to

Card 4/10

Rolling and Tube Rolling

SOV/1878

control the temperature of rolls--i.e, the uniformity of sheet thickness-- automatically.

Aleksandrova, T. K., Engineer. Some Problems of Pass Design of
Rolls for Cold Rolling of Shapes

102

In designing passes for cold rolling of complex shapes a special technique which assures dimensional accuracy of shapes should be used. Basic considerations for designing passes for complex shapes are presented.

Pavlov, Ig.M., Corresponding Member, Academy of Sciences, USSR, Doctor of
Technical Sciences, and M. L. Zaytsev, Engineer. Method of Comparing
Pass Designs as Related to Efficiency of Deformation

111

To compare the amount of deformation in one pass, the authors use the interrelations between cross-sectional areas of the work: $F_{initial}$, F_{end} , and $F_{displaced}$. As a criterion for efficiency of deformation, the ratio of volume displaced in the longitudinal direction to the volume displaced in the lateral direction may be used.

Card 5/10

Rolling and Tube Rolling

SOV/1878

Zaytsev, M. L., Engineer. Efficiency of Deformation During Rolling in Diamond and Oval Shapes as Compared With Deformation in Plain Rolls

122

The author describes the methods of experiments he conducted on the basis of the idea presented in the preceding article and presents results of their evaluation. He comes to the conclusion that the criteria examined make it possible to answer the question of the suitability of using a given pass design. He found that in deformation of a square bar a higher efficiency was attained in a diamond pass than in an oval pass, or in plain rolls.

Zaytsev, M. L., Engineer. Design of a Diamond Pass for a Diamond-square System
Using the relations presented in the article written with Ig. M. Pavlov (p. 111), the author shows how to determine the dimensions of a diamond pass and of the following square pass.

134

Chizhikov, Yu. M., Candidate of Technical Sciences, and A. N. Funde, Engineer.

Conditions for Obtaining Quality Hollow Steel Bar Stock for Drilling

140

The article discusses sizes and mechanical properties of billets with inserted cores and also the pass design necessary for making a good product.

Card 6/10

Rolling and Tube Rolling

SOV/1878

Funde, A. N., Engineer. Effect of Some Processing Factors on the Quality of Hollow Steel Bar Stock for Drilling

154

The influence of heating conditions, of the clearance between the billet and the inserted core, of the billet's curvature, of the displacement of the center of the hole, and of tilting the stock are discussed.

Teterin, P. K., Candidate of Technical Sciences. Tangential Slipping and Friction Forces in Cross Rolling and Roll Piercing

162

The author discusses discrepancies between experimental and theoretical data concerning the direction of slipping of the work and of tangential forces acting in cross rolling and roll piercing. Equations for rolling contact angle, for coefficient of tangential slip, and for efficiency are derived.

Teterin, P. K., Candidate of Technical Sciences. Conditions for Rotation of the Work in Roll Piercing

181

Equations based on deformation and giving the conditions for regular rotation of work are derived and compared with an equation based on the kinematics of rolling. Conditions for gripping the work by rolls are also analyzed.

Card 7/10

Rolling and Tube Rolling

SOV/1878

Teterin, P. K., Candidate of Technical Sciences. Twisting of Work in Roll Piercing

195

The author derives equations for the twisting angle and the helix angle of the work for any section of contact area, for the twisting angle after leaving the rolls, and/or the taper angle of the rolls at which there will be no twisting (eq.27). All these equations are derived taking into account the axial slipping of the work and the variation of its axial velocity along the arc of contact.

Teterin, P. K., Yu. V. Manegin, I. Ye. Musorina, and Ye. A. Trifonov. Design of Roll Profile for Rotary Rolling and Sizing Mills

215

The profiling of rolls is described, and results of tests carried out in TsKBMM of TsNITMASH are presented. It was found that with increasing taper of the gripping portion of sizing rolls, the permissible draft will also increase.

Teterin, P. K., Yu. V. Manegin, and A. S. Burov. Pressure of Work on Rolls in Pilger Process

227

Card 8/10

Rolling and Tube Rolling

SOV/1878

The dependence of pressure distribution along the contact arc on roll design, wall thickness of pipe, and amount of feed is explained. The dependence of the amount of pressure on rolling temperature, wall thickness, and feed is established.

Teterin, P. K., N. L. Klyamkin, and I. Ye. Musorina. Mastering the Manufacture of Two-Layer Brazed Tubes 241

The method of cold roll forming of a thin (0.6 to 0.9 mm) copper-coated steel band with tapered edges into a two-layer brazed tube (6 to 16 mm. in diameter) has been developed and mastered in the laboratory for tube manufacture of the Institut metallurgicheskikh problem (Institute for Metallurgical Problems). The authors state that these tubes show a fatigue strength 3 to 4 times higher than that of copper tubes. The corrosion resistance is also better, due to the copper coating; they are approximately 3 times cheaper than copper tubes. The waste of material amounts to only 5 percent in comparison with 50 percent and more in cold drawing.

Pavlov, Ig. M., P. K. Teterin, N. L. Klyamkin, and I. Ye. Musorina. Roll Design for Forming Two-layer Tubes 251

Card 9/10

Rolling and Tube Rolling

SOV/1878

- The two-layer tubes are cold-roll-formed in fourteen-stand continuous machines. The method of roll design, tapering of edges, and the shapes and construction of all 14 pairs of rolls are discussed and illustrated. The process of forming the band into a two-layer tube is described.

AVAILABLE: Library of Congress

Card 10/10

GO/fal
8-25-59

SOV/123-59-19-78310

Translation from: Referativnyy zhurnal. Mashinostroyeniye, 1959, Nr 19, p 72 (USSR)

AUTHOR: Vitkin, A.I.

TITLE: Single Stand Continuous Rolling Mill¹⁴

PERIODICAL: Sb. tr. Tsentr. n.-i. in-ta chernoy metallurgii, 1959, Nr 16, pp 71-80

ABSTRACT: It is suggested to effect the process of continuous rolling on single stand rolling mills, the possibility of which has been proved by experiments. In developing the new process, one started from the assumption that, as a limiting case, the two approaching arcs of contact of the operating rollers (R) of the continuous line should merge into one arc of contact. Continuous rolling on a single stand was carried out on the two-high 250 mill, the operating driving R of which, with a diameter of 250 mm, were drawn apart and fulfilled the function of supporting drive R. A special adapter was placed between the supporting R; this adapter possesses two pairs of operating R, the first of which with a R diameter of 40 mm and the second of 60 mm. The supporting R for the second pair of operating R were 80 mm in diameter. ✓

Card 1/1

M.G.N.

SEVERDENKO, V.P., akademik; PASECHNIYY, S.A., kand.tekhn.nauk; "ITKIN, A.I.,
kand.tekhn.nauk; SHUMNAYA, V.A., inzh.

Using rough rolls for dressing tin plates. Mash.Bel. no.6:44-48
'59. (MIRA 13:6)

1. Akademiya nauk BSSR (for Severdenko).
(Rolling (Metalwork))

VITKIN, Aleksandr Isaakovich. Prinimali uchastiye: KADANER, L.I.;
OLEFIR, F.F.; SKLIVANOV, A.D.. FOMIN, N.V., red.; OZERETSKAYA,
A.L., red.izd-va; VAYNSHTEYN, Ye.B., tekhn.red.

[Manufacture of electrolytically tinned plate] Proizvodstvo
elektroliticheskoi luzhenoi zhesti. Moskva, Gos.nauchno-tekhn.
izd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1959. 309 p.
(MIRA 12:11)

(Tin plating)

(Electroforming)

5(1)

AUTHOR:

Vitkin, A. I.

SOV/20-124-5-41/62

TITLE:

Combination of the Processes of Annealing and Hot Cladding Using Salt Melts (Sovmeshcheniye protsessov otzhiga i goryachego pokrytiya s pomoshch'yu solevykh rasplavov)

PERIODICAL:

Doklady Akademii nauk SSSR, 1959, Vol 124, Nr 5, pp 1105-1108 (USSR)

ABSTRACT:

The author has previously proved that the melt used in hot cladding constitutes an electrolyte (solution or melt) from which the metal of the bath is discharged on the surface of strip or plate of steel (Ref 1). It has also been proved that the melt should contain as an essential component a salt of the cladding metal. The higher the temperature of the melt the more intensive is the discharge. The melting point of the melt can be raised into the temperature range wherein recrystallization of the lowcarbon steel occurs by an addition of NaCl, KCl, BaCl₂, etc to the melt (ZnCl₂; ZnCl₂ + SnCl₂). In this case the melt is also an annealing medium. As is apparent from figure 2 and table 1 the micro-structure and the mechanical properties do not differ from those of a normally annealed

Card 1/3

Combination of the Processes of Annealing and Hot
Cladding Using Salt Melts

SOV/20-124-5-41/62

plate of steel. The author draws the following conclusions from the results: 1) It is possible, on principle, to combine the processes of annealing and cladding by means of salt melts. This is to be used mainly to galvanize strip steel (Fig 4). 2) The strip steel is extremely rapidly heated in the salt melt because the heat transfer and electric discharge are highly intensive. 3) The time required for the recrystallization of the low-carbon steel depends on the temperature of the melt; the increase of this temperature will reduce the time required. The temperature transition of thin steel strip into the recrystallizing range and the maintaining of the strip at said temperature for 0.5-1 sec secures a good structure and high mechanical quality of the steel without any need of additionally keeping the strip in the melt. 4) A prolonged residence beyond the optimum values adversely affects the mechanical properties of the steel strip. There are 4 figures, 1 table, and 2 Soviet references.

Card 2/3

Combination of the Processes of Annealing and Hot
Cladding Using Salt Melts

SOV/20-124-5-41/62

ASSOCIATION: Tsentral'nyy nauchno-issledovatel'skiy institut chernoy metal-
lurgii (Central Scientific Research Institute for Ferrous
Metallurgy)

PRESENTED: August 29, 1958, by I. P. Bardin, Academician

SUBMITTED: August 6, 1958

Card 3/3

25(1)

PHASE I BOOK EXPLOITATION

SOV/3307

Vitkin, Aleksandr Isaakovich

Proizvodstvo elektroliticheskoi luzhenoy zhesti (Manufacture of Electrolytic Tin Plate), Moscow, Metallurgizdat, 1959. 309 p. Errata slip inserted. 2,150 copies printed.

Ed.: N.V. Fomin; Ed. of Publishing House: A.L. Ozeretskaya; Tech. Ed.: Ye. B. Vaynshteyn.

PURPOSE: This book is intended for technical personnel at metallurgical plants, machine-building plants, and design institutes, for scientific personnel at research and educational institutions, and for students of metallurgy.

COVERAGE: The book presents basic data on the properties of tin and its alloys, engineering and economic data on the development of the electrolytic tin-plating processes, and information on applications of this new type of tin plate. Theoretical and empirical data on electrolytic tinning and on corrosion are given. Methods of testing and determining the quality of tin plate are explained. Experience gained in the application of the new method

Card 1/5

Manufacture of Electrolytic Tin Plate

SOV/3307

is discussed, and currently employed flow sheets and equipment are described. Specialists in the field who cooperated in the writing of the book are L.I. Kadaner, F.P. Olefir, and A.D. Selivanov. The "Zaporozhstal'" Metallurgical Plant is said to employ the method described in the book. Soviet and non-Soviet references are given at the end of each chapter.

TABLE OF CONTENTS:

From the author

Ch. I. Tin and Its Alloys. Production and Consumption of Tin	7
1. Principal properties of tin	7
2. Constitution diagram of the Fe-Sn system	12
3. Deposits, production, and consumption of tin	13
4. Application of tin	17
5. Saving of tin	21
Ch. II. Development of the Production of Tin Plate	23
1. Historical sketch	23
2. Technological and economical basis of the production of electrolytic tin plate	26

Card 2/5

Manufacture of Electrolytic Tin Plate

SCV/3307

Ch. III. Applications of Tin Plate. Basic Characteristics. Standards 35

Ch. IV. Processes of Electrolytic Tin Plating. Melting of Deposited Tin

- | | |
|--|-----|
| 1. Electrolytic tinning in alkaline solutions | 46 |
| 2. Electrolytic tinning in sulfuric acid solutions | 71 |
| 3. Electrolytic tinning in halide solutions | 97 |
| 4. New electrolytes for tinning | 101 |
| 5. Melting of deposited tin. Structure of coating | 107 |
| 6. Comparison of various methods of electrolytic tin plating | 130 |
| 7. Electrodeposition of lustrous coatings of tin directly from solutions of electrolytes | 134 |
| 8. Electrodeposition of lustrous tin coatings directly from fused electrolytes | 137 |

Ch. V. Corrosion and Methods of Supplementary Protection of Tin Plate Against Corrosion

- | | |
|--|-----|
| 1. Corrosion of tin | 147 |
| 2. Corrosion of tin plate | 147 |
| 3. Supplementary measures for increasing the corrosion resistance of tin plate | 148 |
| | 162 |

Card 3/5

Manufacture of Electrolytic Tin Plate	SOV/3307
4. Testing of tin plate. Methods of determining quality	181
Ch. VI. Flow Sheets	209
Ch. VII. Experience Gained in Mastering and Operation of Electrolytic Tinning Line at the "Zaporozhstal'" Plant	218
1. Processing and equipment	218
2. Production and principal defects of tin plate	223
Ch. VIII. Operation of Individual Units in the Electrolytic Tinning line	229
1. Entry unit	229
2. Units for auxiliary and main processes	236
3. Finishing units	249
Ch. IX. Electrical Equipment, Automation and Main Instruments for the Process Control of Electrolytic Tin-plating Lines	257
1. Lines with sulfuric acid tanks with vertical belt movement	258
2. Selection of electric motors	260
3. Control system	265

Card 4/5

Manufacture of Electrolytic Tin Plate

SOV/3307

- | | |
|---|-----|
| 4. Automation of loop systems | 280 |
| 5. Calculation of static parameters and transient processes | 285 |
| 6. Electrolytic tin-plating lines with horizontal movement of the strip in the tank | 297 |
| 7. Centering of the strip in the unit | 300 |
| 8. Checking and measuring equipment | 301 |
| 9. Installation and placement of the electrical equipment | 305 |

AVAILABLE: Library of Congress

Card 5/5

VK/gmp.
4-19-60

VITKIN, A.I., kand. tekhn. nauk

Single-stand mill for continuous rolling. Sbor. trud. TSHIICRM
no. 16:71-80 '59. (Rolling mills) (MIRA 12:5)

VITKIN , A.I.; PETROVA, Ye.S.; BEREZOVSKIY, V.V.

Greasing of cans in a high voltage field. Kons.1 ov.prom. 15
no.7:26-27 J1 '60. (MIRA 13:6)

1. Tsentral'nyy nauchno-issledovatel'skiy institut chernoy
metallurgii. (Tin cans)

18.7400

77430

SOV/130-60-1-13/22

AUTHOR: Vitkin, A. I.

TITLE: State of Modern Tin Production Technology

PERIODICAL: Metallurg, 1960, Nr 1, pp 27-30 (USSR)

ABSTRACT:

The author reviews continuous annealing and tinning methods as practiced in the U.S., Great Britain, and Germany. In the last decade continuous annealing of tin coil in horizontal and tower-type lines has been finding wide application in the Soviet Union. The total annealing and cooling time per coil of strip has decreased from 40 hours to 80-140 seconds; heat treatment conditions have greatly improved and strip with uniform cross section and length is being produced. Heating time does not exceed 6 to 8 sec, strip movement is 10 to 12 m/sec. Maximum yearly output of such continuous line is 250,000 ton strip. The combination of degreasing and heat treatment into one operation simplifies the technological process.

Card 1/4

State of Modern Tin Production Technology

77430

SOV/130-60-1-13/22

However, no adequate process for continuous hot-dip tinning has been developed, "Zaporozhstal'" Plant (zavod "Zaporozhstal'") and the West German Federal Republic being the only exceptions. But, the rate of the process is still very slow (movement of strip: 3 to 5 m/min) and the coating rather heavy (about 3 μ). The Central Scientific Research Institute of Ferrous Metallurgy (TSNIIChM) is working on various methods of high-speed tin coating. Tinning in a high-voltage field and by electrolytic deposition in salt solutions are the most promising methods. Coating thickness may be regulated within 1.5 to 5.0 μ in salt solution electrolysis. Parameters of the process allow the strip to move at high speeds. The one-side coating is endowed with good corrosion resistance and high luster. Since 1954 the same institute has been investigating the production of black lacquered tin plate. The life of lacquered cans with fish and vegetable products was found to be only 12 to 24 months. The lack of a high-speed process for coating and drying

Card 2/4

State of Modern Tin Production Technology

77430
SOV/130-60-1-13/22

lacquer impedes the development of black lacquered tin plate. With coating spread by means of rolls and convection drying the maximum strip movement is 3 to 10 m/min. In this connection the Central Scientific Research Institute of Ferrous Metallurgy is studying high-speed coating by deposition in a high-voltage field and induction drying by high-frequency currents (see Fig. 4). Latest trends: thin steel strip covered by plastic. There is 1 table; and 4 figures.

Card 3/4

State of Modern Tin Production Technology

77430

SOV/130-60-1-13/22

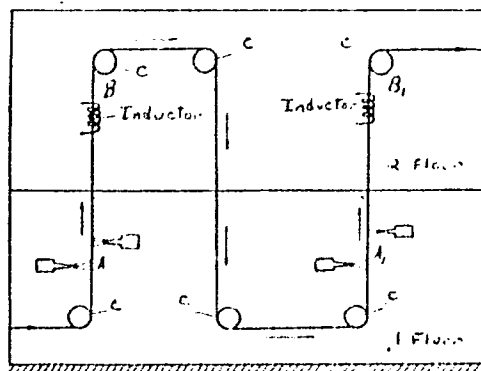


Fig. 4. Diagram of coating steel strip and drying the lacquer layer. A and A₁ are first and second coating in a high-voltage electric field (100-120 kV); B and B₁ are induction drying of the first and second layer respectively; C is rollers.

Card 4/4

32663

S/126/61/012/005/028/028
E040/E435

1.1800

AUTHORS: Vitkin, A.I., Kokorin, G.A.

TITLE: On the mechanism of bond between metal deposit and
the metallic base

PERIODICAL: Fizika metallov i metallovedeniye, v.12, no.5, 1961,
782-784 + 1 plate

TEXT: The mechanism of bond development at the separation
boundary of two solid metallic phases and the nature of bond
developed between an electrolytically deposited metal layer and the
metal base were studied by electron microscopic techniques.
Special measures were observed during the tests in order to exclude
the influence of temperature and oxidation of the base metal, since
both these factors can affect substantially the processes occurring
at the contacting surfaces. Tin or zinc deposits were formed
electrolytically on 08K1 (08KP) steel, zinc was deposited on copper
plate specimens and tin was also deposited on chrome-plated steel
specimens. Before electrolytic deposition of the test metals,
the specimens were first electrolytically polished and washed in
pure water through which a stream of hydrogen was passed during the

Card 1/3

32663

S/126/61/012/005/028/028

E040/E435

On the mechanism of bond . . .

washing. The specimens removed from the washing bath were then transferred to standard electrolytic baths maintained at 20°C. Layers, 5 to 10 μ thick, of the deposited metals were removed by electrochemical or chemical methods: tin deposit was removed by anodic etching in 10% HCl or by chemical treatment in a solution of meta-nitrobenzoic acid; zinc deposits were removed by treatment with 5% H₂SO₄. An intermetallic compound (γ -Fe_{1.27}Sn) was identified at the tin separation boundary with 08KP steel. The crystallographic constants of the compound are: $a = 4.22 \text{ \AA}$, $c = 5.20 \text{ \AA}$ and $c/a = 1.23$. The intermediate layer consists of fine particles (100 to 200 \AA) distributed over the whole of the specimen surface, and of relatively large particles (400 to 500 \AA) concentrated along the block boundaries. After heating, γ -Fe_{1.27}Sn originally present in the intermediate layer changes to FeSn₂. Intermetallic compounds of unknown composition were detected at the steel-zinc and copper-zinc separation boundaries. No Fe-Zn compounds were detected at the separation boundaries of the two metals. Thus, the formation of an intermediate phase consisting of an intermetallic compound or a solid solution appears

X

Card 2/3

32663

S/126/61/012/005/028/028
EO40/E435

On the mechanism of bond ...

to be responsible for the bond between electrolytical deposits and the metal base. It is suggested that under the conditions of electrolytic deposition at room temperature, the energetic conditions favour first of all the formation of non-equilibrium metastable phases, which when heated pass into more stable forms. There are 3 figures, 1 table and 12 references: 11 Soviet-bloc and 1 non-Soviet-bloc.

ASSOCIATION: TsNIICHERMET

SUBMITTED: January 13, 1961

Card 3/3

KOKORIN, G.A., inzh.; VITKIN, A.I., doktor tekhn.nauk

Investigating the interconnection between the electrodeposited
metal and base metal. Sbor. trud. TSNIICHM no.28:183-189 '62.

(MIRA 15:11)

(Electroplating--Testing)

VITKIN, A.I.

(40)

PHASE I BOOK EXPLOITATION

SOV/6044

- Rekotyan, Ye. S., Doctor of Technical Sciences, Ed.

Prokatnoye proizvodstvo; spravochnik (Rolling Industry; Handbook)
v. 2. Moscow, Metallurgizdat, 1962. 685 p. 8500 copies
printed.

Authors: P. A. Aleksandrov, Doctor of Technical Sciences;
V. P. Anisiforov, Candidate of Technical Sciences; V. I. Bayrakov,
Candidate of Technical Sciences; H. V. Barbarich, Candidate
of Technical Sciences; B. P. Baldit'nov, Candidate of Technical
Sciences [deceased]; B. A. Bryukhanenko, Candidate of Economic
Sciences; M. V. Vasil'chikov, Candidate of Technical Sciences;
A. I. Vitkin, Doctor of Technical Sciences; S. P. Granovskiy,
Candidate of Technical Sciences; P. I. Grudev, Candidate of
Technical Sciences; I. V. Gunin, Engineer; M. Ya. Dzugutov,
Candidate of Technical Sciences; V. G. Drozd, Candidate of
Technical Sciences; N. F. Yermolayev, Engineer; G. M. Katsnel'son,
Candidate of Technical Sciences; M. V. Kovynev, Engineer;
M. Ye. Kugayenko, Engineer; N. V. Litovchenko, Candidate of
Technical Sciences; Yu. M. Matveyev, Candidate of Technical
Card 1/14